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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/807,830	03/24/2004	Brian Taggart	ITL.1119US (P18791)	4317
21906	7590	06/24/2005		EXAMINER LEE, CALVIN
TROP PRUNER & HU, PC 8554 KATY FREEWAY SUITE 100 HOUSTON, TX 77024			ART UNIT 2818	PAPER NUMBER

DATE MAILED: 06/24/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

<b>Office Action Summary</b>	<b>Application No.</b>	<b>Applicant(s)</b>
	10/807,830	TAGGART et al.
	<b>Examiner</b>	<b>Art Unit</b>
	Lee, Calvin	2818

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

#### Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).

Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

#### Status

1) Responsive to communication(s) filed on June 16, 2005 (Remark).

2a) This action is FINAL.                  2b) This action is non-final.

3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

#### Disposition of Claims

4) Claim(s) 1-29 is/are pending in the application.

4a) Of the above claim(s) \_\_\_\_\_ is/are withdrawn from consideration.

5) Claim(s) \_\_\_\_\_ is/are allowed.

6) Claim(s) 1-9, 11-18 and 20-28 is/are rejected.

7) Claim(s) 10, 19 and 29 is/are objected to.

8) Claim(s) \_\_\_\_\_ are subject to restriction and/or election requirement.

#### Application Papers

9) The specification is objected to by the Examiner.

10) The drawing(s) filed on 15 March 2005 is/are: a) accepted or b) objected to by the Examiner.  
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).

11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

#### Priority under 35 U.S.C. § 119

12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).

a) All    b) Some \* c) None of:

1. Certified copies of the priority documents have been received.
2. Certified copies of the priority documents have been received in Application No. \_\_\_\_\_.
3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

\* See the attached detailed Office action for a list of the certified copies not received.

#### Attachment(s)

1) <input type="checkbox"/> Notice of References Cited (PTO-892)	4) <input type="checkbox"/> Interview Summary (PTO-413)
2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Date. _____
3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date. _____	5) <input type="checkbox"/> Notice of Informal Patent Application (PTO-152)
	6) <input type="checkbox"/> Other: _____

## FINAL ACTION

### *Claim Rejections - 35 U.S.C. § 102*

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

(e) the invention was described in a patent granted on an application for patent by another filed in the United States before the invention thereof by the applicant for patent, or on an international application by another who has fulfilled the requirements of paragraphs (1), (2), and (4) of section 371(c) of this title before the invention thereof by the applicant for patent.

2. Claims 1, 3-6, 9-16, 18-22, and 24-29 are rejected under 35 U.S.C. 102(e) as anticipated by *Babb et al (US 6,569,508)*

*Babb et al* discloses a method of forming a flexible package having a flexible substrate:

-forming a cavity **58** in at least two buildup layers **54, 56** over a flexible substrate **70** [Fig. 7] within which a semiconductor die **68** sits [col. 5, ln.59]

-forming an interconnection layer **42** between the buildup layers [Fig. 1 and 5]

### *Claim Rejections - 35 U.S.C. § 103*

3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office Action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains Patentability shall not be negated by the manner in which the invention was made

4. Claims 11-12, 16, 17, and 19 are rejected under 35 U.S.C. 103(a) as being unpatentable over *Kinsman (US 6,172,419)* in view of *Eslamy*.

*Kinsman* discloses a low profile ball grid array flexible package, and its method of:

-forming a cavity **114** in a package having a substrate **102** and a polyimide thin layer **116**, wherein a semiconductor die **120** is secured within the cavity [Fig. 2]

-forming a wiring **124** from the package to the die and solder balls **128** coupled thereto [Figs. 2-3]

*Kinsman* suggests, “substrate **102** ... formed from an organic epoxy-glass resin material, such as BT resin or FR-4 board” [col. 4, 1n.35] but is silent about a flexible substrate not a flexible package. Nevertheless, such flexible substrate is known in the semiconductor packaging art as

evidenced by *Eslamy* disclosing “the organic substrate may be . . . BT, FR4, polyimide, and polytetrafluoroethlyne.” [col. 1, ln.25]. *Eslamy*’s polyimide substrate is therefore a flexible substrate. It would have been obvious to one of ordinary skill in the art to have modified the organic substrate of *Kinsman* by utilizing a polyimide substrate for the purpose of preventing a chip carrier warping due to temperature changing of subsequent curing or treatment steps.

5. Claims 2, 7-8, 17, and 23 are rejected under 35 U.S.C. 103(a) as being unpatentable over *Babb et al.*, as applied to claims 1, 11, and 20, in view of *Kinsman*.

*Babb et al* is silent about lands coupled to solder balls and wire bonds. *Kinsman* discloses lands **39** coupled to solder balls **40** and wire bonds **49** [Fig. 1b].

It would have been obvious to one of ordinary skill in the art to have modified the package of *Babb et al* by utilizing lands coupled to solder balls and wire bonds for the purpose of having a better electrical interconnect between interconnection layers and the package die.

#### *Allowable Subject Matter*

6. Claims 10, 19, and 29 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claims and any intervening claims. None of the cited arts teaches or suggests a folded package.

#### *Response to Arguments*

7. Applicant’s arguments that “there is no way to know how the die inside the integrated circuit 68 in Babb is secured” and “a die would be much smaller and would not have protrusions extending from below it” are unpersuasive because the die **68** is securely connected to the substrate **72** through the pads **62**. Moreover, the die is protruded from the substrate’s surface by its thickness.

Applicant argued that “since no details are provided, there is no way to apply this reference to the claims.” The Examiner notes that claims 1 and 20 teaching a die mounted in a cavity formed by two layers overlying a substrate and claim 11 with “securing a die within a cavity” are too broad to *Babb* reference read on all invention features [please see Figs. 2, 7 and theirs related text].

Applicant argued, “the asserted rationale in the office action is solely with the benefit of hindsight reasoning. The Examiner believes it is nothing wrong to modify the substrate material in *Kinsman* by utilizing a polyimide substrate taught by *Eslamy* because *Kinsman* suggests BT and FR4 while in *Eslamy* reference “the organic substrate may be . . . BT, FR4, polyimide, and polytetrafluoroethlyne.” It’s a matter of obvious design choice. *In re Leshin*, 125 SUPQ 416.

Lastly, Applicant' argument that "putting a flexible material on top of a rigid material would not make a flexible package" is persuasive. As a result, *Kinsman* no loner anticipates claims 1,11,20

In conclusion, a new ground of rejections has been made FINAL

8. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire three months from the mailing date of this action. In the event a first reply is filed within two months of the mailing date of this final action and the advisory action is not mailed until after the end of the three-month shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than six months from the date of this final action.

***Contact Information***

9. Any inquiry concerning this communication from the Examiner should be directed to *Calvin Lee* at (571) 272-1896 on Mondays thru Thursdays 6:30-4:30PM. If attempts to reach the examiner by telephone are unsuccessful, Art Unit 2818's Supervisory Patent Examiner *David Nelms* can be reached at (571) 272-1787. The fax phone number for the organization (where this application is assigned to) is (703) 872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system at <http://pair-direct.uspto.gov>. Should you have questions on access to the PAIR system, contact the Electronic Business Center at (866) 217-9197.

  
CL  
David Nelms  
Supervisory Patent Examiner  
Technology Center 2800

Date: June 20, 2005